



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-761-041A
Job Sheet 169585



Part No: D412-761-041A

Job Qty: 1 ea

Part Name: Full Vertical Reference Door Modification (Narrow Armrest)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/14/17

Job Tracking No:

Due Date: 1/15/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Hillcrest Aircraft (CHILL02)

540 O'Conner Road Lewiston, ID, 83501 USA ph:(208) 746-8271 fx:(208) 743-6872.

Note: DWG REV G SHEET 10 IPP Rev:A as per ECN10-573 DD 10.05.18 ver:EC IPP Rev:B 13.01.15 as per ECN13-511 DD Ver:JLM IPP Rev:C 16.06.21 PER IIN REV:F DD Ver:JLM IPP REV:D 16.06.24 PER CH003 DD VERF:JLM IPP REV:E 16.12.12 IIN @ REV. G DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/15/18	0.00	0.00	Start Up Stores/Pkg-1		Smb
110	Packaging	1 pcs		1/15/18	0.00	0.00	Packaging1-5		Smb
120	QC	1 pcs		1/15/18	0.00	0.00	QC4		M.L.
125	DC	1 pcs		1/15/18	0.00	0.00	DC		M.L.
130	Packaging	1 pcs		1/15/18	0.00	0.00	Packaging3-2		M.L.
140	QC21-FG	1 Ea		1/15/18	0.00	0.00	QC21		M.L.

Part Op 125 - Photocopy bluefile & type labels per PPP D412-761-041A CHG003

Descriptions: 130 - Identify and pack for shipping as per PPP D412-761-041A /DSI9514 Location: Fg PPP E

Rev: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D412-761-051	5026353 1	0	0	0
110-Packaging	D412-761-045	E156563 1	1	0	0
	D412-761-047	Fk2599 1	1	0	0

Part Specifications

Specifications could not be found.

Plex 12/14/17 8:17 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>			Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																				
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Date : _____	 S030473 Full Vertical Reference Door Modification (Narrow Armrest) PART NO: D412-761-041A Revision: Operation: Start up Operation Change No: CHG003 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																						
Description Work	MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																						
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OTHER : _____ Mfg Date: 01/09/18 Job No: 169585																																																							

Change Record

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Part Number: D412-761-041A

Description: FULL VERTICAL REFERENCE DOOR, LH

[illegible]

KEY

Description: ALTERNATE ARMREST[illegible]